

SPARE PARTS SECTION

HYDRAULIC PRESS

Model. HPF-50

Order Code P152

Edition No : HPF-50-2

Date of Issue : 04/2020

The following section covers the spare parts diagrams and lists that were current at the time this manual was originally printed. Due to continuous improvements of the machine, changes may be made at any time without notification.

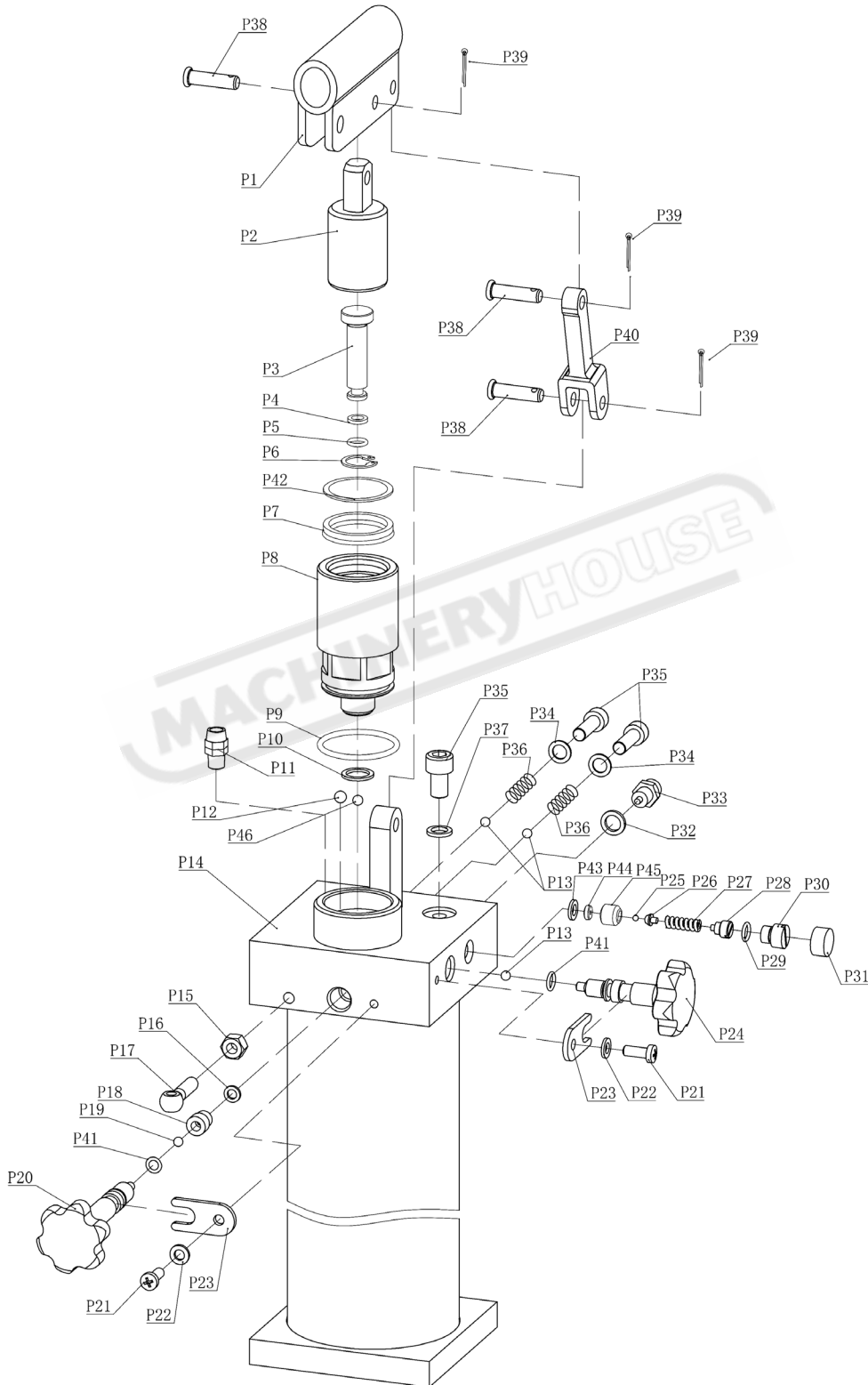
HOW TO ORDER SPARE PARTS

1. Have your machines **model number, serial number & date of manufacture** on hand, these can be found on the specification plate mounted on the machine
2. A scanned copy of your parts list/diagram with required spare part/s identified
3. Go to www.machineryhouse.com.au/contactus and fill out the enquiry form attaching a copy of scanned parts list.

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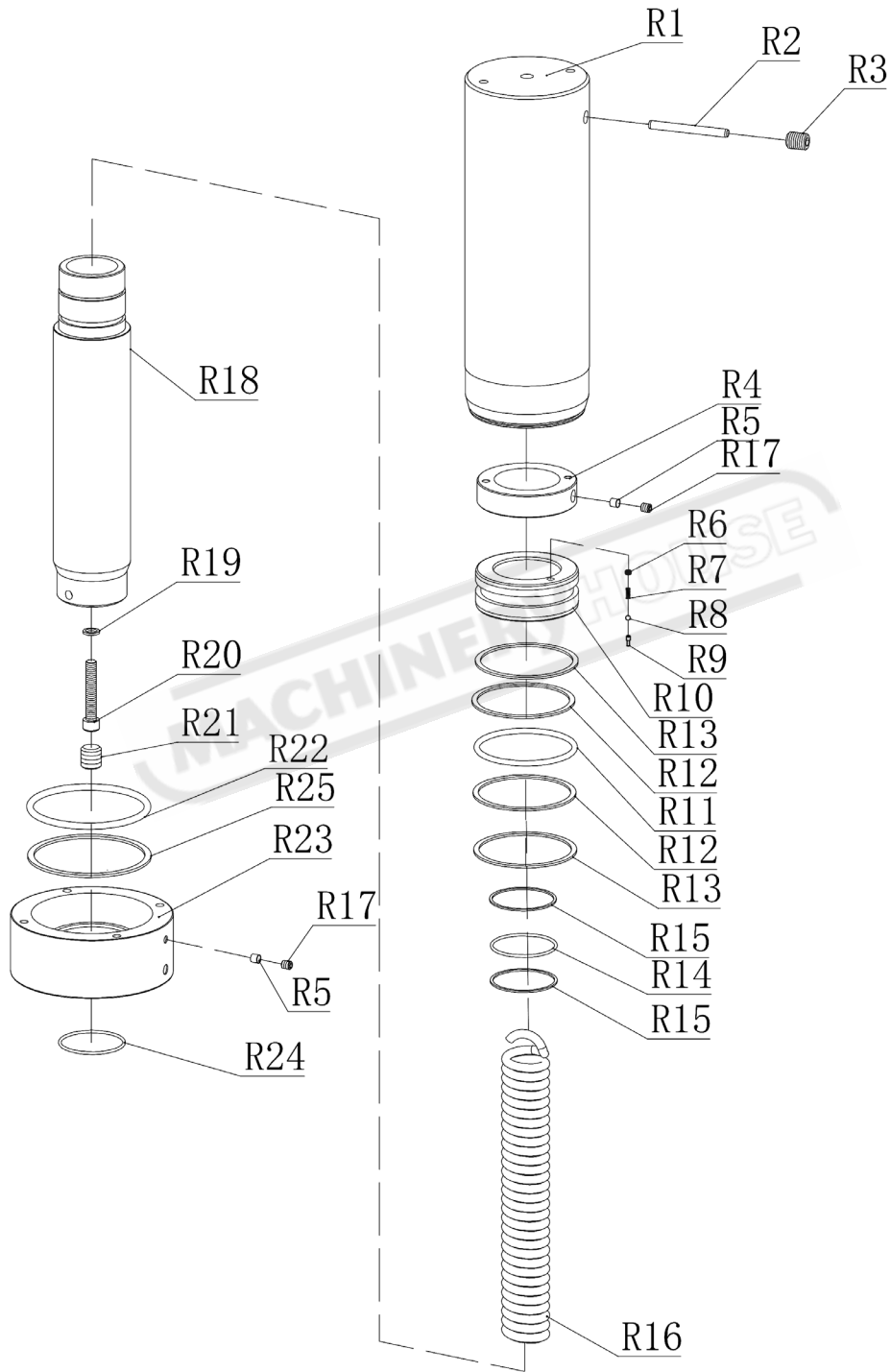
HPF-50 PUMP SPARE PARTS DIAGRAM



HPF-50 PUMP SPARE PARTS LIST

No.	Description	Qty	No.	Description	Qty
P1	Handle Socket	1	P24	Short Release Valve	1
P2	Big Pump Core	1	P25	Ball	1
P3	Small Pump Core	1	P26	Ball Seat	1
P4	PTFE Washer	1	P27	Spring	1
P5	O-Ring	1	P28	Screw	1
P6	Retaining Ring	1	P29	O-Ring	1
P7	Retaining Ring	1	P30	Screw	1
P8	Pump Core	1	P31	Plastic Cover	1
P9	O-Ring	1	P32	Nylon Ring	1
P10	Copper Washer	1	P33	Bolt	1
P11	Joint	1	P34	Copper Washer	2
P12	Ball	1	P35	Screw	3
P13	Ball	3	P36	Spring	2
P14	Pump Assy	1	P37	Composite Gasket	1
P15	Nut	1	P38	Pin	3
P16	Copper Washer	1	P39	Cotter Pin	3
P17	Bolt	1	P40	Connecting Rod	1
P18	Release Valve Seat	1	P41	O-Ring	2
P19	Ball	1	P42	PTFE Washer	1
P20	Long Release Valve	1	P43	Copper Washer	1
P21	Screw	2	P44	Ring	1
P22	Lock Washer	2	P45	Screw	1
P23	U-Limit Ring	2	P46	Ball	1

HPF-50 RAM SPARE PARTS DIAGRAM

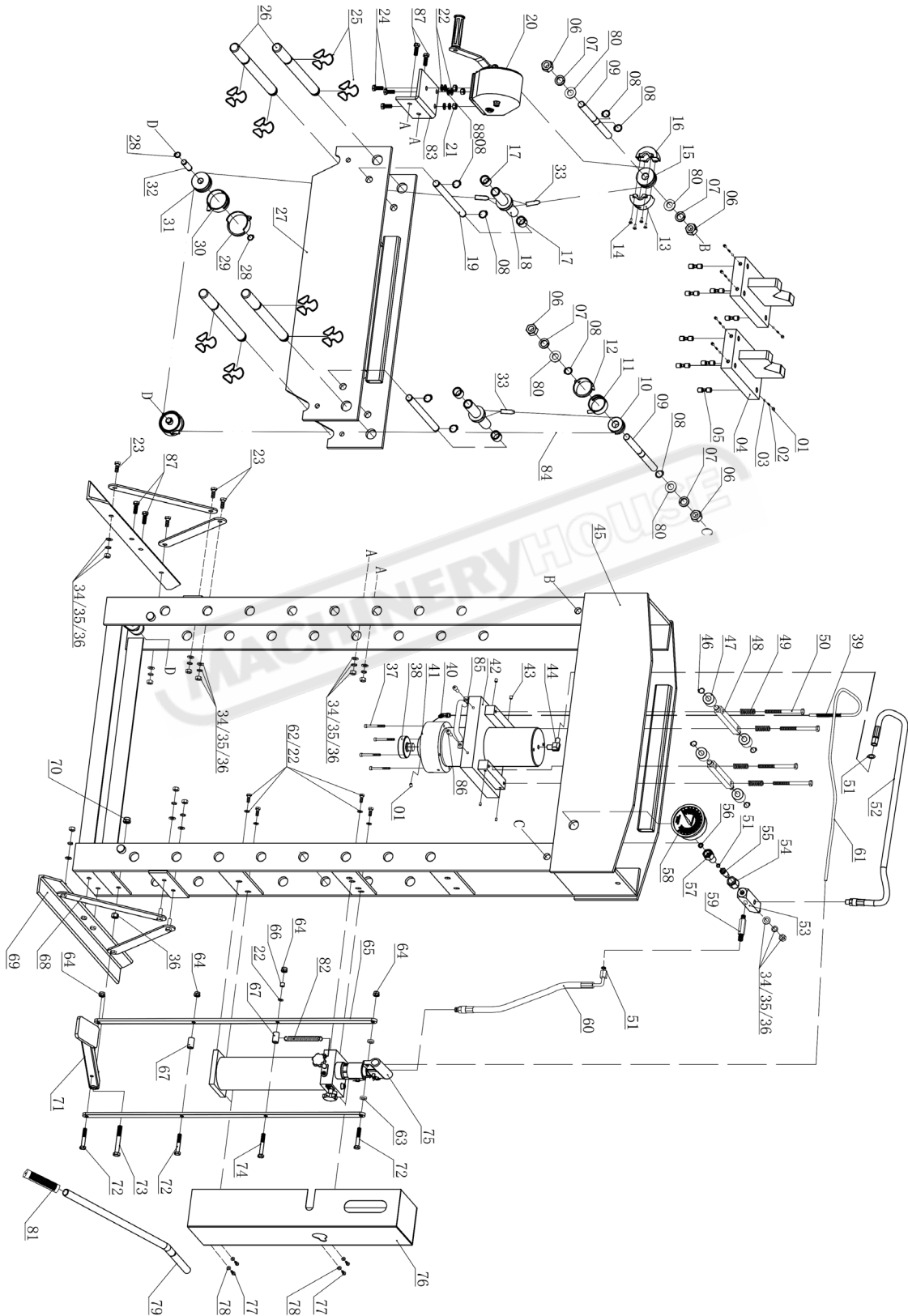


HPF-50 RAM SPARE PARTS LIST

No.	Description	Qty	No.	Description	Qty
R1	Cylinder	1	R14	O-Ring	1
R2	Pin	1	R15	PTFE Washer	2
R3	Screw	1	R16	Spring	1
R4	Nut	1	R17	Screw	2
R5	Nylon Block	2	R18	Piston Rod	1
R6	Screw	1	R19	Copper Washer	1
R7	Spring	1	R20	Screw	1
R8	Ball	1	R21	Screw	1
R9	Valve Core	1	R22	O-Ring	1
R10	Top Of Piston	1	R23	Down Nut	1
R11	O-Ring	1	R24	O-Ring	1
R12	PTFE Washer	2	R25	PTFE Washer	1
R13	Nylon Ring	2			

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HPF-50 PRESS SPARE PARTS DIAGRAM



HPF-50 PRESS SPARE PARTS LIST

No.	Description	Qty	No.	Description	Qty
1	Screw	9	31	Roller	2
2	Spring	8	32	Pin	2
3	Ball	8	33	Protecting Cover	3
4	Block	2	34	Washer	15
5	Screw	8	35	Lock Washer	15
6	Nut	4	36	Nut	16
7	Lock Washer	4	37	Screw	4
8	Retaining Ring	8	38	Saddle	1
9	Pin	2	39	Spring	1
10	Roller	1	40	Joint	1
11	Protective Cover 3	1	41	Cylinder	1
12	Protective Cover 4	1	42	Plate For Cylinder	1
13	Protective Cover I	1	43	Screw	4
14	Screw	4	44	Connector	1
15	Roller 3	1	45	Welded Frame	1
16	Protective Cover II	1	46	Retainer Ring	4
17	Drive pipe	4	47	Roller	4
18	Drive pipe	2	48	Location Beam	2
19	Casing Component	2	49	Spring	4
20	Hand Winch	1	50	Bolt	4
21	Nut	3	51	O-Ring	3
22	Washer	8	52	Oil Hose 1	1
23	Bolt	8	53	Joint 2	1
24	Bolt	3	54	Nut	1
25	Clip	8	55	Screw	1
26	Pin	4	56	Nylon Washer	1
27	Bed Frame	1	57	Connector For Gauge	1
28	Retainer Ring	4	58	Gauge	1
29	Protective Cover 2	2	59	Connector	1
30	Protective Cover 1	2	60	Oil Hose	1

HPF-50 PRESS SPARE PARTS LIST

No.	Description	Qty	No.	Description	Qty
61	PU Hose	1	75	Pump Ass'Y	1
62	Screw	4	76	Cover For Pump	1
63	Plate	2	77	Screw	4
64	Nut	4	78	Washer	4
65	Link Rod	2	79	Handle	1
66	Sleeve For Spring	1	80	Washer	4
67	Connection Rod	2	81	Grip For Handle	1
68	Support	4	82	Spring	1
69	Leg	2	83	Fixed Plate	1
70	Nut	1	84	Cable	1
71	Foot Pedal	1	85	Handle	1
72	Screw	3	86	Screw	2
73	Screw	1	87	Bolt	6
74	Screw	1	88	Lock Washer	3